



# 2019 Polaris Ranger Rear Sheet Metal Bumper

## #Part Number

### Safety:

- Ensure that the UTV is safely parked on level ground with the ignition off.
- Wear all appropriate PPE for the following procedures.

### Note:

- Leave all hardware loose until the entire assembly is in its final position.

### Assembly Components:

Ensure that you have all of these components before beginning the installation.

- 1 x Bumper
- 2 x Lower Mounting Brackets (left and right)
- 2 x Upper Mounting Brackets (left and right)
- 1 x Aluminum Accent Plate
- 1 x Hardware Kit



Figure 1: Kit Contents

### Installation:

1. Attach the aluminum accent plate to the inside of the bumper using the 2 small machine screws and nuts.



Figure 2: Accent Plate Front

2. Attach the left and right lower mounting brackets to the bumper using 4 short carriage bolts and nuts.



Figure 3: Upper Brackets to Bumper

3. Remove the factory bolts below the tailgate to allow for future installation of the upper mounting brackets. Shown in Figure 4.



Figure 4: Factory Bolts for Removal

4. Position the lower mounting brackets with the mounting location shown in Figure 5, and secure them using 4 long carriage bolts and nuts.



Figure 5: Lower Bracket Mounting Location



*Figure 6: Lower Brackets to Machine*

5. Align the left and right upper mounting brackets with the mounting location on the bumper and machine and secure using short bolts.



*Figure 7: Upper Bracket to Machine and Bumper*

6. Tighten all hardware securely, and enjoy your ride!



*Figure 8: Install Complete*