



## INSTALL INSTRUCTIONS: Polaris Ranger 1000 Front Winch Bumper

### Safety:

- Ensure that the UTV is safely parked on level ground with the ignition off.
- Wear all appropriate PPE for the following procedures.

### Note:

- Leave all hardware loose until the entire assembly is in its final position.



- 1 x Tube Bumper
- 1 x Sheet Metal Bumper
- 1 x Skid Plate
- 1 x Winch Plate
- 1 x Accent Plate
- 2 x Support Brackets
- 1 x Hardware Kit



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1. Remove factory bumper and keep all factory hardware.
2. Locate Tube Bumper



3. Attach the bumper to the factory mounting location using Factory bolts and nuts or included 3/8" bolts and nuts.



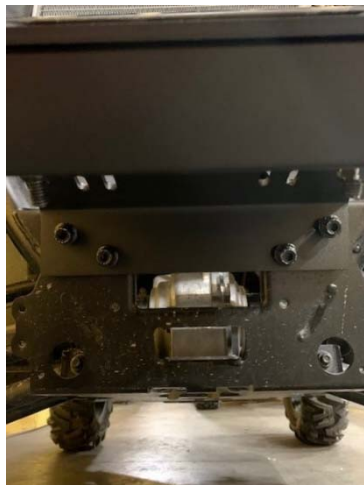
4. Locate Winch Plate and supplied hardware.



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5.  
Attach the Winch Plate to the machine using the 4 factory bolt holes.



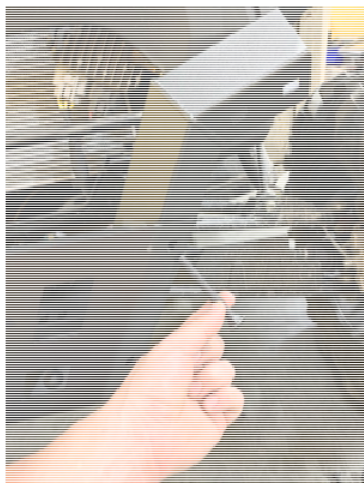
6.  
Attach the Winch Plate to the bumper using the included 3/8" carriage bolts and nuts.



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7.  
Locate Skid Plate and supplied and factory hardware.



8.  
Attach the skid plate to the bumper using the included 3/8" carriage bolts and nuts.



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9. Attach the skid plate to the factory holes in the machine using the factory or supplied hardware.



10. Locate the 2 support brackets.



11. Attached with provided bolt and nut to the tube bumper.





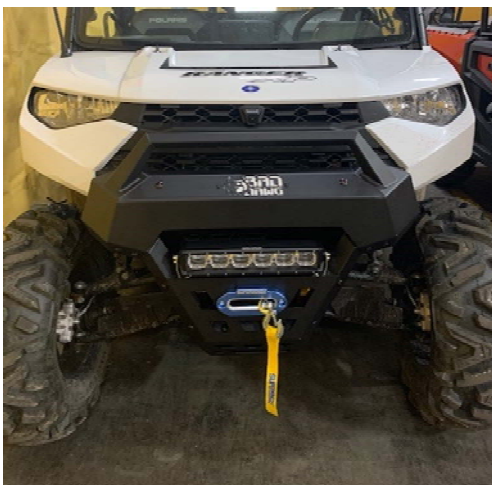
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10. Locate Sheet Metal Bumper and supplied hardware.



11. Attach the Sheet Metal Bumper to the Tube Bumper using the included 3/8" carriage bolts and nuts.
12. Attach Sheet Metal Bumper to Support Brackets using included 3/8" carriage bolts and nut.



13. Enjoy!