



Can Am Defender Front Square Tube Bumper

793-2519-00

Safety:

- Ensure that the UTV is safely parked on level ground with the ignition off.
- Wear all appropriate PPE for the following procedures.

Note:

- Leave all hardware loose until the entire assembly is in its final position.

Assembly Components:

Ensure that you have all of these components before beginning the installation.

- 1 x Square Tube Bumper
- 1 x Logo Skid Plate
- 2 x Mounting Brackets (left and right)
- 1 x Aluminum Accent Plate
- 1 x Hardware Kit



Figure 1: Kit Contents 1



Figure 2: Kit Contents 2

Installation Procedure:

1. Remove the stock front bumper
2. Attach the accent plate to the bumper using two 1/4" x 20 bolts and nuts.



Figure 3: Mounted Accent Plate

3. Attach the mounting brackets to the skid plate, shown in Figure 4.

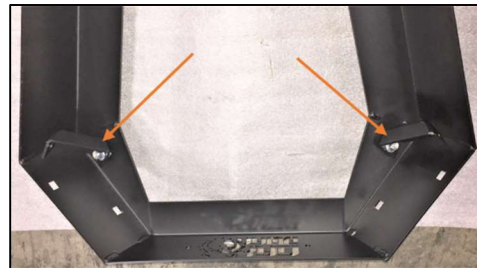


Figure 4: Mounting Brackets

4. Attach the bumper to the skid plate using 3/8" x 1" carriage bolts and nuts.



Figure 5: Bumper Mounted to Skid Plate

5. Remove the plastic grill guard in front of the radiator. Be careful not to damage the plastic clips when removing the grill guard.



Figure 6: Plastic Grill Guard

6. Locate the 2 factory installation holes on the bottom of the machine beneath the factory skid plate.



Figure 7: Factory Skid Plate

7. Attach the complete front bumper assembly to the machine using the two lower bolt holes which correspond to the holes at the bottom of the skid plate. Utilize 2 x 5/16" x 1" hex bolts and lock nuts.



Figure 8: Right Mounting Bracket

8. Lift the bumper into place and mount the attached mounting brackets to the corresponding holes on the machine.



Figure 9: Bumper Mounting Location

9. Tighten all hardware securely.

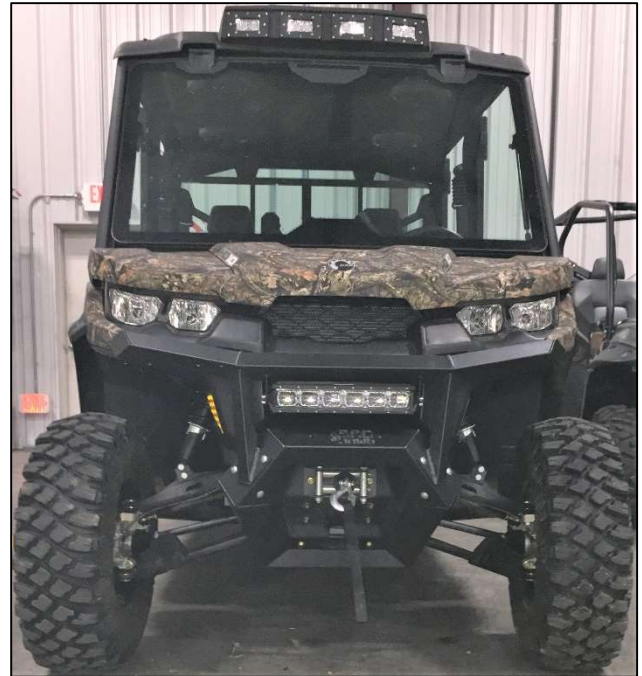


Figure 10: Installation Complete