



Rear Flip Seat Kit & Frame Only Kit Installation Instructions for Yamaha® Drive 2®

INCLUDED:

**Cushions not included in Frame Only Kits*



HD Bracket



Lean Back Cushion



Seat Bottom Cushion



Seat Frame



Main Brackets



Bagwell Brackets



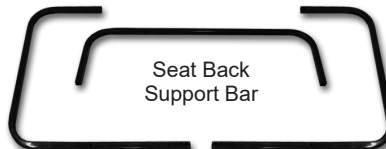
Main Bracket Brace



Footrest Brackets



Seat Back Brackets



Seat Back Support Bar

Armrests



Footrest



Tools Required: 5mm Allen Wrench & 13mm Socket

Turn the key to the OFF position and engage the Parking Brake.

Remove hardware from struts and take off canopy. Retain hardware and canopy.



4mm Allen Wrench

Remove hardware from rear struts to free gutters. Remove gutters by sliding them up and out of the rear body. Retain hardware and gutters.





13mm Socket

Remove rear struts from front sweater basket brackets. Retain all.



10mm Socket or Wrench

Remove and retain the front lean back cushion.



12mm Socket

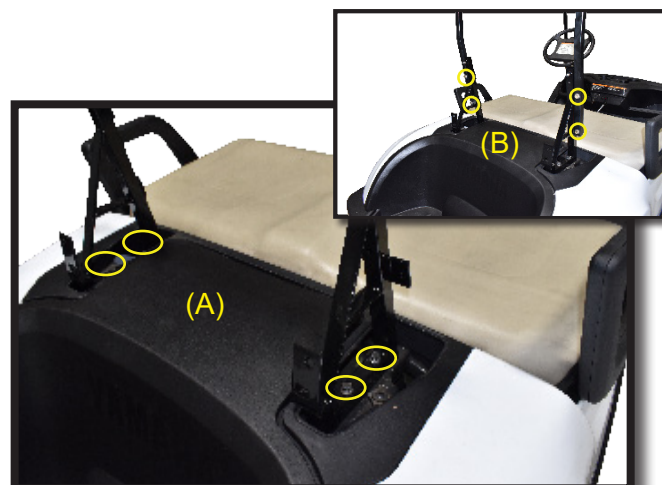
Remove strut cover boots and sweater basket. Retain boots & hardware, discard basket.



12mm Socket & 13mm socket

A) Attach new main brackets with strut tabs towards outside of cart using retained hardware from STEP 5.

B) Attach rear struts to front brackets using retained hardware from STEP 3.



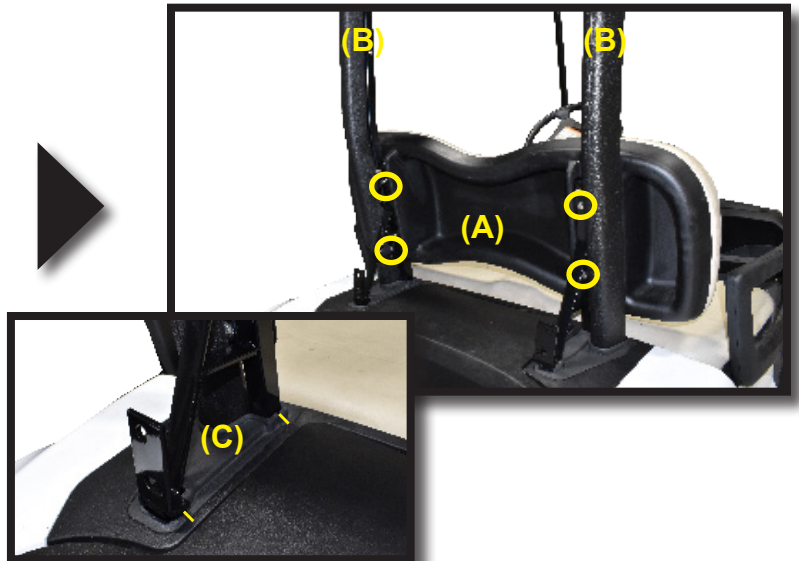


10mm Socket or Wrench, #4 Allen Wrench

A) Attach front seat lean back to **Main Brackets** using hardware retained from Step 4.

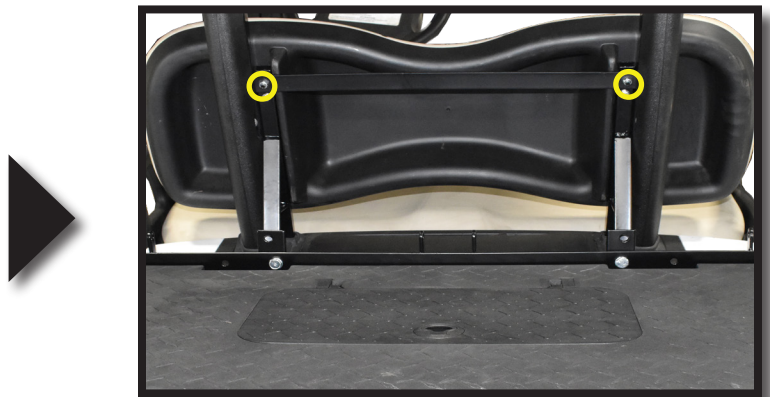
B) Reattach factory gutters to struts using hardware retained from Step 2.

C) Replace strut cover boots, the boots will need to be cut at two points so that it fits around brackets.



13mm Socket or Wrench

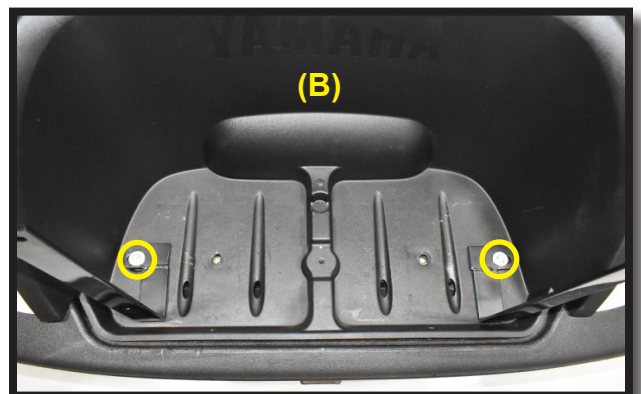
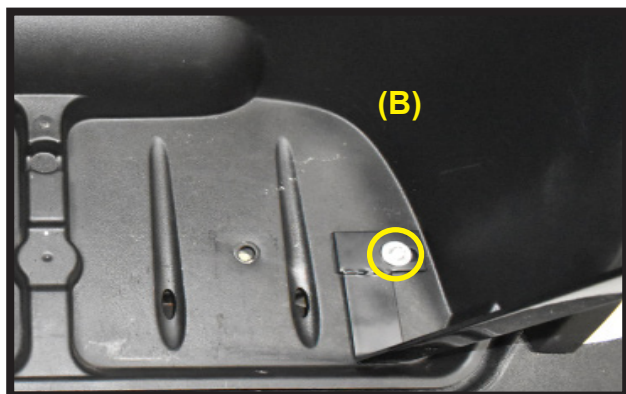
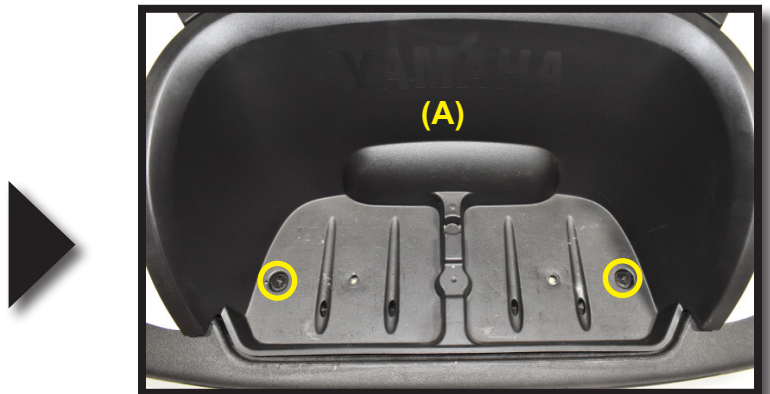
Attach **Front Bracket Brace** to **Main Brackets** using 8mm nylock nuts from Pack 1.



10mm Socket & Wrench

A) Remove factory bolts located in bagwell shown.

B) Place **Bagwell Brackets** in bagwell as shown below and secure with 6x90mm bolts, fender washers, flat washers, & nylock nuts.

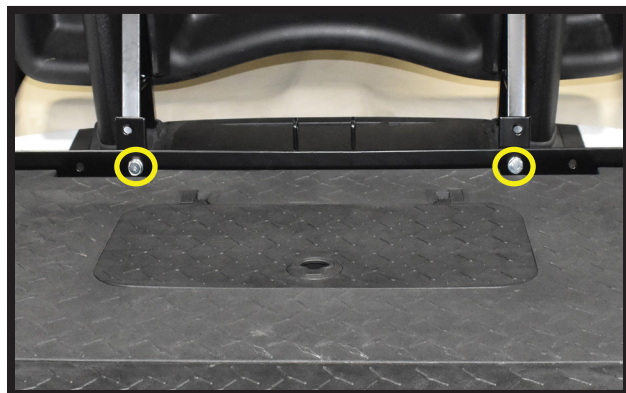




17mm Socket & Wrench

IMPORTANT: Do not tighten any hardware from this point until Step 17 is complete.

Attach **Seat Frame** to **Main Brackets** using hardware from Pack 1.



17mm Socket & Wrench

Attach **Seat Frame** to **Bagwell Brackets** using hardware from Pack 1.



17mm Socket & Wrench, #3 Phillips Tip

A) Attach **Seat Back Support** and **Armrests** to **Seat Frame** using hardware from Pack 2.

* Use **Rubber Spacers** from Pack 2 between Seat Back Support and Armrest as shown.

B) At the front of the **Seat Frame**, secure the **Armrest** to the frame using the 10mm Countersunk Bolts and Acorn Nuts from Pack 2 as shown.



(B)

Acorn nut goes on the outside of Frame



Rubber Spacer

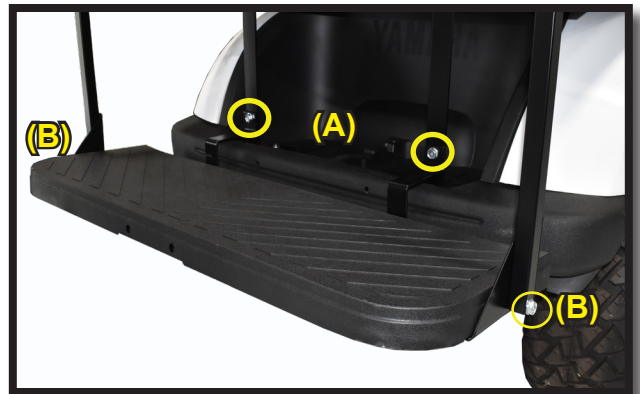




17mm Socket or Wrench

A) Attach **Footrest** to **Bagwell Bracket** using remaining hardware from pack 1.

B) Attach **Footrest Brackets** to **Footrest** and **Armrest** using remaining 10x70mm bolts from Pack 2.



10mm Socket or Wrench

Attach **Seat Back Brackets** to **Rear Seat Back** using 6mm hardware from Pack 3.



17mm Socket & Wrench

Attach **Seat Back with brackets** to **Seat Back Support** using 10x45 bolts from Pack 4.



#3 Phillips Tip

1. Place **HD Bracket** on flip seat as shown. Align bracket holes to the flip seat mounting holes. Insert Nylon seat strap between HD bracket and flip frame at desired location.

2. Make sure the thickest part of the seat bottom is towards the carts rear. Center seat bottom from left to right on flip frame. Press cushion firmly against HD bracket and seat frame. Using countersunk bolts from Pack 4, tighten the seat bottom to seat frame as shown.

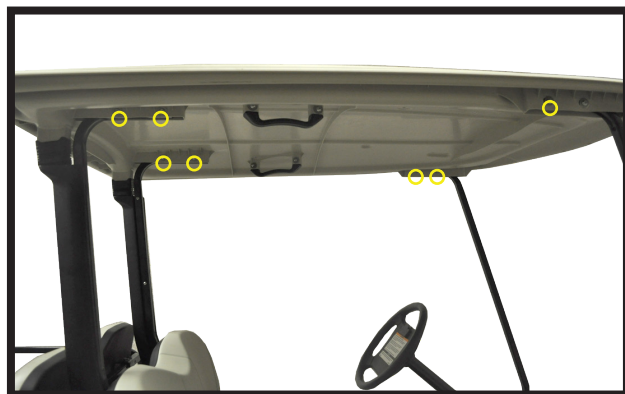




5mm Allen Wrench & 13mm Socket

Using hardware retained from Step 1, reattach canopy as shown.

Note: You can now fully tighten all hardware.



INSTALLATION COMPLETE



HARDWARE PACK

Pack 1

6 - 10x25mm Hex Bolt
12 - 10x20mm Flat Washer
6 - 10mm Nylock Nut
2 - 8mm Nylock Nut
2 - 6 x 90mm Hex Bolt (**Full Thread**)
2 - 6mm Flat Washer
2 - 6mm Nylock Nut
2 - 6mm Fender Washer

Pack 2

6 - 10x70mm Hex Bolt
2 - 10x45mm Countersunk Bolt
14 - 10x20mm Flat Washer
6 - 10mm Nylock Nut
2 - Rubber spacer
2 - 10mm Acorn Nut

Pack 3

4 - 6x20mm Hex Bolt
4 - 6mm Lock Washer
4 - 6x17mm Flat Washer

Pack 4

2 - 10x45mm Hex Bolt
4 - 10x20mm Flat Washer
2 - 10mm Nylock Nut
8 - 8x30mm Countersunk Bolt
1 - Nylon Strap

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