



BUGGIES UNLIMITED



Rear Flip Seat Kit Installation Instructions for Will Fit E-Z-GO® TXT® & Freedom TXT®

KIT CONTENTS:



Seat Frame

Main Brackets



Bagwell Brackets



Seat Back
Brackets



Footrest
Brackets



Lean Back Cushion



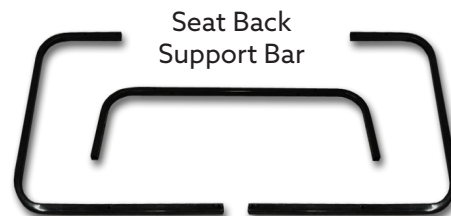
Footrest



Rear
Struts



Seat Bottom Cushion



Seat Back
Support Bar

Armrests

Engage Parking Brake and switch the Key Switch to the OFF position.

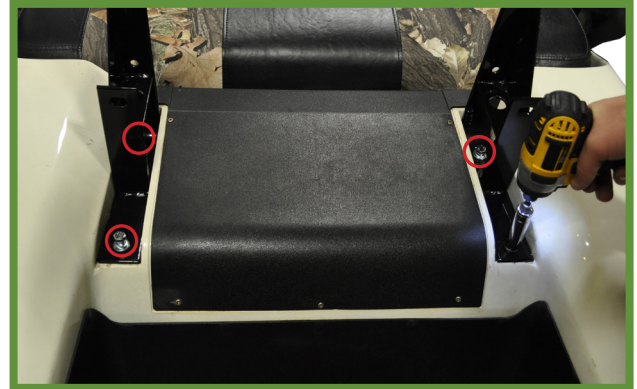
Remove canopy, rear struts, front lean back cushion, and basket assembly. Retain canopy, seat back, and all hardware.

STEP 1



Install **Main Brackets** to frame as shown using hardware retained from STEP 1. Position the brackets with the plate on the outside of the cart. Tighten hardware.

STEP 2



 Tools Required: 7/16" Drill Bit

Locate the outer holes in the frame under the rear of the cart. Using a 7/16" drill bit, drill through hole and into plastic bagwell.

STEP 3

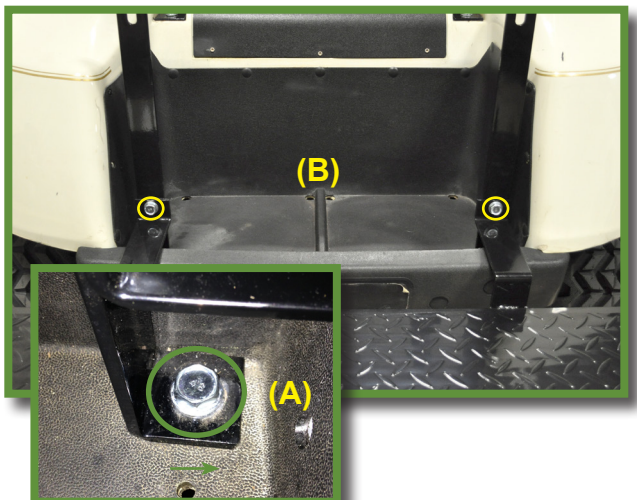


 17mm Socket & Wrench

A) Mount the **Bagwell Brackets** in the newly drilled holes using the 10x45mm bolts from Pack 1.

B) Attach **Footrest** to **Bagwell Brackets** with the 10x25mm bolts from Pack 1.

STEP 4

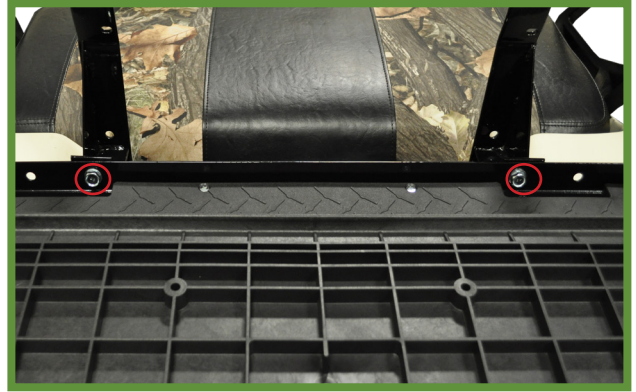


 17mm Socket & Wrench

Attach rear **Seat Frame** to the **Main Brackets** using the 10x25mm bolts from Pack 1.

IMPORTANT: Do not fully tighten hardware until after Step 10 is complete.

STEP 5




 17mm Socket & Wrench

Using 10x25mm bolts from Pack 1, mount **Bagwell Brackets** to **Frame** as shown.

Note: Make sure the bagwell brackets sit on the inside of the bar as shown. Mount the seat frame to the top of the bagwell brackets.

STEP 6



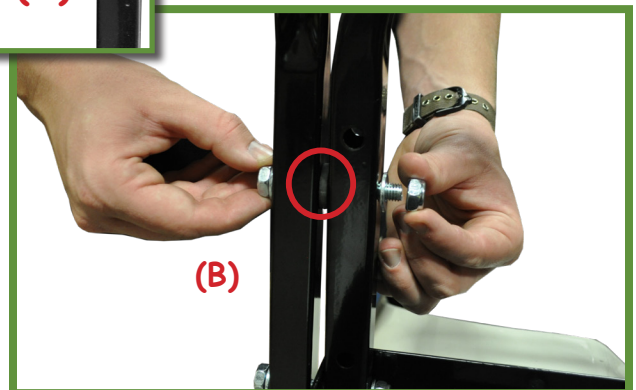
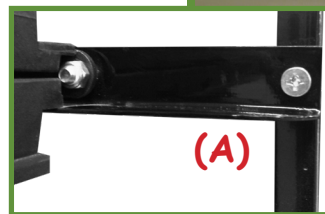
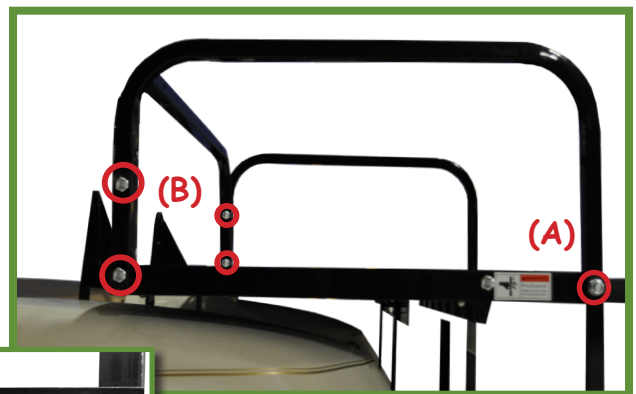
 #3 Phillips Tip, 17mm Wrench & Socket

Place **Seat Back Support Bar** in rear of **Seat Frame** as shown.

A) Attach **Armrests** to the front of **Seat Frame** using the 10x45mm Countersunk bolts from Pack 2. Acorn Nuts go on the outside as shown.

B) Using 10x70mm bolts and Rubber Spacers from Pack 2, attach the **Arm Rests** to the rear of the **Seat Frame** and **Seat Back Support Bar**.

STEP 7



 17mm Socket & Wrench

Install the new **Rear Struts** to the **Seat Back Support Bar** using 10x70mm bolts from Pack 3.

Attach canopy to rear struts using hardware retained from STEP 1.

STEP 8



 17mm Socket & Wrench

Attach bottom of **Armrests** to **Footrest** using the **Footrest Brackets** and 10x70mm bolts from Pack 3.

STEP 9

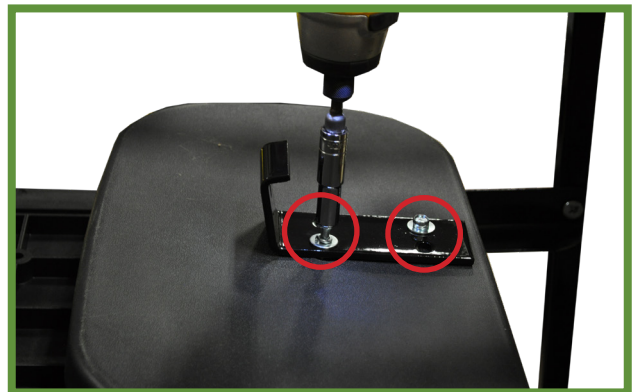


Note: You can now fully tighten all seat kit hardware.

 10mm Socket or Wrench

Using the hardware from Pack 4, install the **Seat Back Brackets** to the **Lean Back Cushion**.

STEP 10



 17mm Socket & Wrench

Mount the **Lean Back Cushion** onto the **Seat Back Support Bar** using 10x45mm bolts from Pack 5. Once both bolts are in place, tighten hardware.

STEP 11



You can now attach the factory front seat lean back using retained hardware from Step 1.



#3 Phillips Tip

1. Insert Nylon seat strap between flip frame and cushion at desired location.

2. Make sure the thickest part of the seat bottom is towards the rear. Center seat bottom from left to right on flip frame. Using countersunk bolts from Pack 5, tighten the seat bottom to seat frame as shown.

STEP 12



Grab Bar not included

INSTALLATION COMPLETE

HARDWARE PACK

Pack 1

2 - 10x45mm Hex Bolt
6 - 10x25mm Hex Bolt
16 - 10x20mm Flat Washer
8 - 10mm Nylock Nut

Pack 2

4 - 10x70mm Hex Bolt
2 - 10x45mm Countersunk Bolt
10 - 10x20mm Flat Washer
4 - 10mm Nylock Nut
2 - 10mm Acorn Nut
2 - Rubber Spacer

Pack 3

6 - 10x70mm Hex Bolt
12 - 10x20mm Flat Washer
6 - 10mm Nylock Nut

Pack 4

4 - 6x20mm Hex Bolt
4 - 6mm Lock Washer
4 - 6x17mm Flat Washer

Pack 5

2 - 10x45mm Hex Bolt
4 - 10x20mm Flat Washer
2 - 10mm Nylock Nut
8 - 8x30mm Countersunk Bolt
1 - Nylon Strap

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