



# BUGGIES UNLIMITED



## Rear Flip Seat Kit Installation Instructions for E-Z-GO® RXV®

### KIT CONTENTS:

Seat Frame



Lean Back Supports



Main Brackets



Footrest Brackets



Lean Back Cushion

Seat Back Support Bar



Armrests

Seat Back Brackets



Seat Bottom Cushion

Footrest



Bagwell Bracket





Tools Required: 15mm Socket & Wrench

Switch the key to the OFF position and engage the Parking Brake. Remove factory top, rear struts, seat back and motor cover. Retain all.

Attach new **Main Brackets** to cart as shown on both sides using hardware retained from Step 1.

**\*Bracket angles to rear of cart.**

### STEP 1



15mm Socket & Wrench, T27 Torx Socket

Attach **Lean Back Supports** to the outside of and rear struts to the inside of the **Main Brackets** using retained strut hardware from Step 1. Tighten hardware.

Reattach the motor cover using hardware retained from Step 1.

### STEP 2



**\*Long point of Lean Back Supports point to the ground\***



T45 Torx Socket

Remove outermost bolts in bagwell and attach **Bagwell Bracket** using same hardware.

Tighten hardware.

### STEP 3



17mm Socket & Wrench

Attach **Seat Frame** to **Bagwell Bracket** using 10x25mm bolts & hardware from Pack 1.

### STEP 4




**IMPORTANT:** Do not tighten any more hardware until after Step 10 is complete.

 17mm Socket & Wrench

Attach **Seat Frame** to **Main Brackets** using 10x25mm bolts & hardware from Pack 1.

**STEP 5**



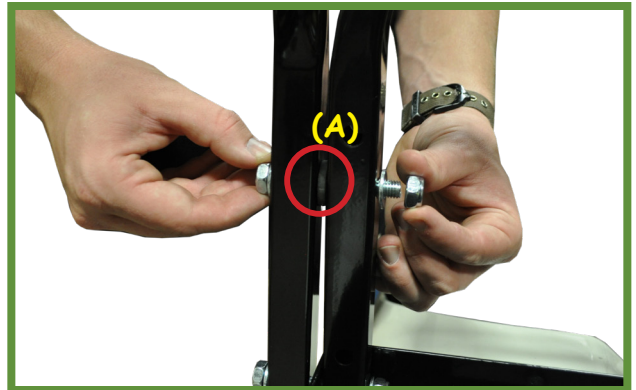
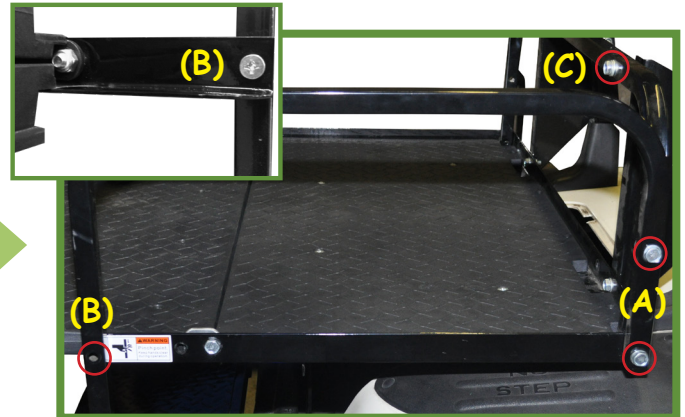
 #3 Phillips Tip, 17mm Socket & Wrench

**A)** Using 10x70mm bolts and Rubber Spacers from Pack 2, attach the **Arm Rests** to the rear of the **Seat Frame** and **Seat Back Support Bar**.

**B)** Attach **Armrests** to the front of **Seat Frame** using the 10x45mm Countersunk bolts from Pack 2. Acorn nuts go on outside of cart.

**C)** Attach the **Seat Back Support Bar** to the **Lean Back Supports** using the 10x45mm bolts from Pack 2.

**STEP 6**

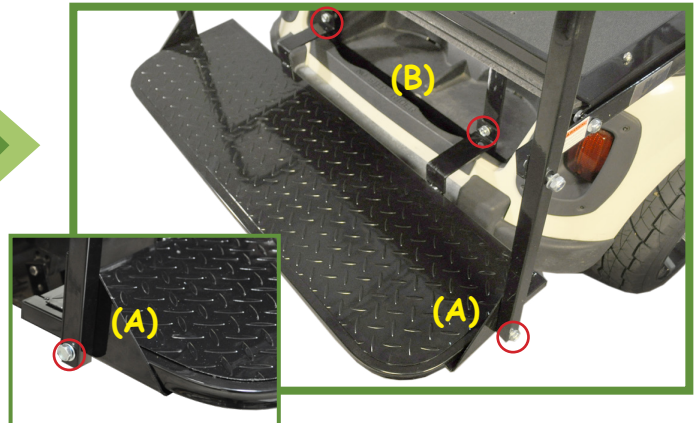


 17mm Socket & Wrench

**A)** Attach **Footrest** and **Footrest Brackets** to the **Armrests** using the 10x70mm bolts from Pack 3 as shown.

**B)** Then using the 10x25mm bolts from Pack 3, secure **Footrest** to the **Bagwell Bracket**.

**STEP 7**





T45 Torx Socket

Attach front seat back to **Main Brackets** using retained hardware from Step 1.

**STEP 8**



10mm Socket

Attach **Seat Back Brackets** to rear **Lean Back Cushion** using hardware from Pack 4.

**STEP 9**



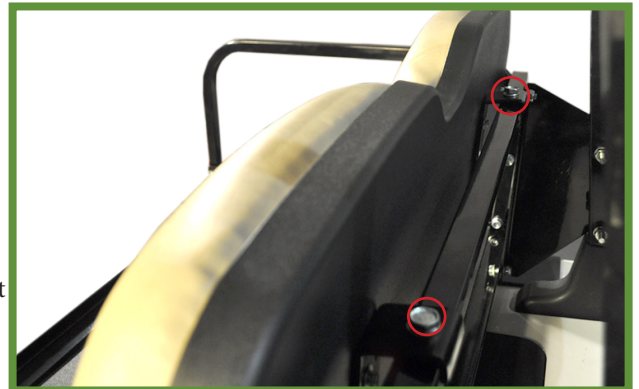
17mm Socket & Wrench

Attach rear **Lean Back Cushion** to **Seat Back Support Bar** using 10x45mm bolts from Pack 5.

**STEP 10**

**Note:** You can now fully tighten all seat kit hardware.

\*Shown without front seat attached for instructional purposes only\*

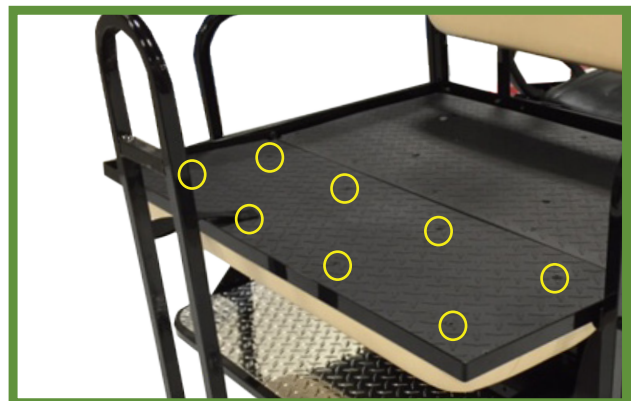


#3 Phillips Tip

1. Insert the supplied **Nylon seat strap** between flip frame and cushion at desired location.

2. The thickest part of the seat bottom goes to the rear. Center the seat bottom from left to right on flip frame. Using countersunk bolts from Pack 5, attach seat bottom to frame as shown.

**STEP 11**



\*Grab Bar not included\*

# INSTALLATION COMPLETE

## HARDWARE PACK

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### Pack 1

- 4 - 10x25mm Hex Bolt
- 8 - 10x20mm Flat Washer
- 4 - 10mm Nylock Nut

### Pack 2

- 2 - 10x45mm Hex Bolt
- 4 - 10x70mm Hex Bolt
- 2 - 10x45mm Countersunk Bolt
- 14 - 10x20mm Flat Washer
- 6 - 10mm Nylock Nut
- 2 - 10mm Acorn Nut
- 2 - Rubber Spacer

### Pack 3

- 2 - 10x70mm Hex Bolt
- 2 - 10x25mm Hex Bolt
- 8 - 10x20mm Flat Washer
- 4 - 10mm Nylock Nut

### Pack 4

- 4 - 6x20mm Hex Bolt
- 4 - 6mm Lock Washer
- 4 - 6x17mm Flat Washer

### Pack 5

- 2 - 10x45mm Hex Bolt
- 4 - 10x20mm Flat Washer
- 2 - 10mm Nylock Nut
- 8 - 8x30mm Countersunk Bolt
- 1 - Nylon Strap



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