



# BUGGIES UNLIMITED

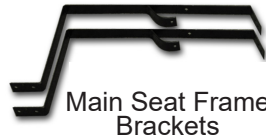


## Rear Flip Seat Kit Installation Instructions for Club Car® DS®

### KIT CONTENTS:



Rear Seat Cushion



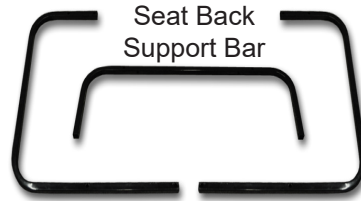
Main Seat Frame Brackets



Footrest



Seat Bottom Cushion



Seat Back Support Bar

Armrests



Lean Back Brackets



Seat Frame



2000.5 & UP Rear Struts



Bumper



Seat Back Brackets



Footrest Brackets

Switch the key to the OFF position and engage the Parking Brake.

Remove all rear accessories (if any), canopy, struts, bumper, motor cover, front seat and bracket. Retain all hardware.

*Bumper and sweater basket can be discarded, it will not be used for this installation.*



Tool Required: 17mm Socket

Install new **Bumper** to frame using 10x30mm bolts from Pack 1 in the outermost holes as shown.



13mm Socket & Wrench

**A)** Install **Main Seat Frame Brackets** and front seat **Lean Back Brackets** to cart using retained hardware from Step 1.

**B)** Using 8mm hardware from Pack 1, mount middle section of **Main Seat Frame Brackets** to cart.



17mm Socket & Wrench

Slide **Footrest** mounts between **Main Seat Frame Brackets** and new **Bumper**. Install **Footrest** using 10x30mm bolts from Pack 1.

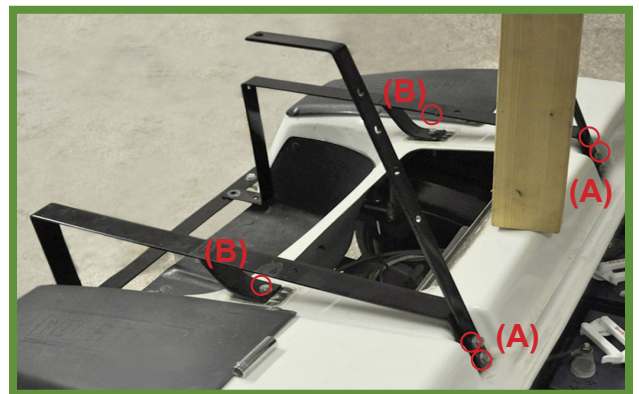
## STEP 1



## STEP 2



## STEP 3



## STEP 4





17mm Socket & Wrench

Attach **Seat Frame** to the front portion of the **Main Frame Brackets** using 10x25mm bolts from Pack 2.

**STEP 5**

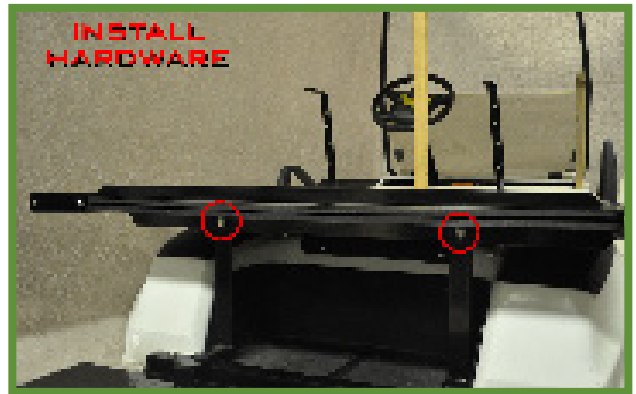
**IMPORTANT:** Do not fully tighten hardware until Step 10 is complete.



17mm Socket & Wrench

Attach **Seat Frame** to the rear portion of the **Main Frame Brackets** using 10x25mm bolts from Pack 2.

**STEP 6**

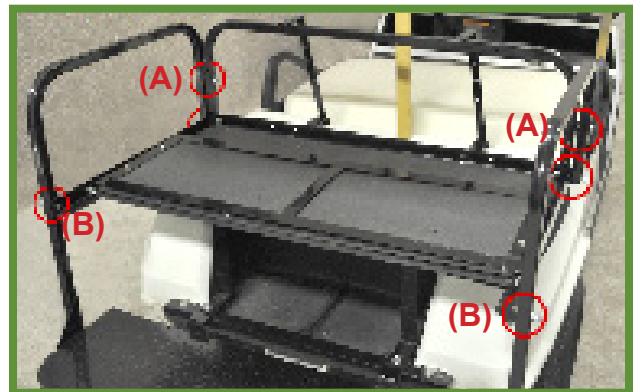


#3 Phillips Tip, 17mm Socket & 17mm Wrench

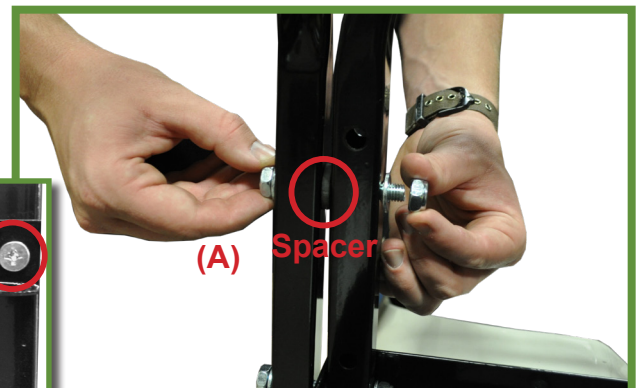
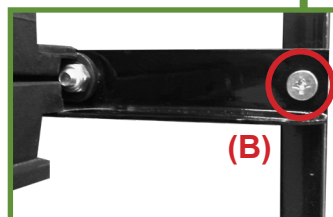
Place **Seat Back Support Bar** in rear of **Seat Frame** as shown.

**STEP 7**

**A)** Using 10x70mm bolts and \*Rubber Spacers\* from Pack 3, attach the **Arm Rests** to the rear of the **Seat Frame** and **Seat Back Support Bar**.



**B)** Attach **Armrests** to the front of **Seat Frame** using the 10x45mm Countersunk bolts from Pack 3. Use supplied Acorn nuts on the outside of the cart to secure.





17mm Socket & Wrench

Attach the **Footrest Brackets** to **Footrest** and **Armrests** using the 10x70mm bolts from Pack 3.

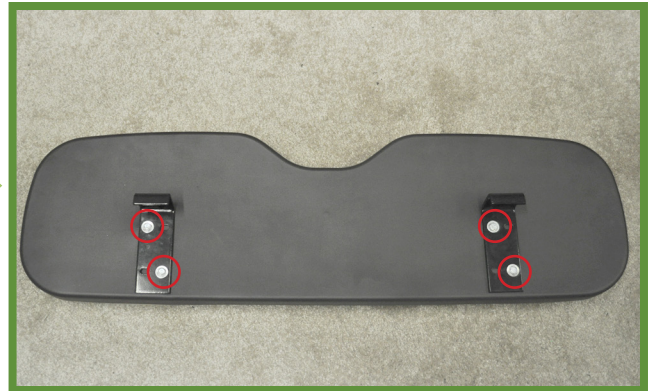
**STEP 8**



10mm Socket

Attach **Seat Back Brackets** to **Rear Seat Cushion** using hardware from Pack 4 and tighten.

**STEP 9**



17mm Socket & Wrench

Attach **Rear Seat Cushion** to **Seat Back Support Bar** using hardware from Pack 5.

**STEP 10**

*You can now tighten ALL seat kit hardware.*



17mm Socket & Wrench

For older model (1982-2000.5) carts with (two lean back cushions) you will need to install Candy Cane struts (sold separately).

**STEP 11**

For models 2000.5 + UP, use the new **Rear Struts** supplied with this kit. Attach Struts to the Seat Back Support Bar using 10x70mm bolts from Pack 5.



Reattach the factory canopy using hardware from Step 1.

## STEP 12

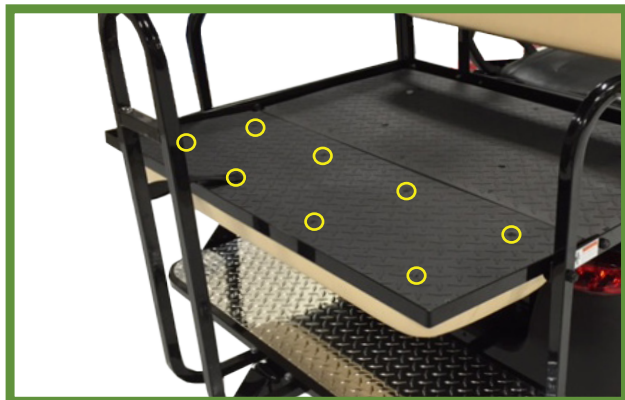


#3 Phillips Tip

1. Insert **Nylon strap** between flip frame and cushion at desired location.

2. Make sure the thickest part of the seat bottom is towards the rear. Center seat bottom from left to right on flip frame. Using countersunk bolts from Pack 6, tighten the seat bottom to seat frame as shown.

## STEP 13



\*Grab Bar not included with kit\*

# INSTALLATION COMPLETE

## HARDWARE PACK

### Pack 1

- 4 - 10x30mm Hex Bolt
- 8 - 10x20mm Flat Washer
- 4 - 10mm Nylock Nut
- 2 - 8x30mm Hex Bolt
- 4 - 8x17mm Flat Washer
- 2 - 8mm Nylock Nut

### Pack 2

- 4 - 10x25mm Hex Bolt
- 8 - 10x20mm Flat Washer
- 4 - 10mm Nylock Nut

### Pack 3

- 6 - 10x70mm Hex Bolt
- 2 - 10x45mm Countersunk Bolt
- 14 - 10x20mm Flat Washer
- 6 - 10mm Nylock Nut
- 2 - 10mm Acorn Nut
- 2 - Rubber Spacers

### Pack 4

- 4 - 6x20mm Hex Bolt
- 4 - 6mm Lock Washer
- 4 - 6x17mm Flat Washer

### Pack 5

- 4 - 10x70mm Hex Bolt
- 2 - 10x45mm Hex Bolt
- 12 - 10x20mm Flat washer
- 6 - 10mm Nylock Nut

### Pack 6

- 8 - 8x30mm Countersunk Bolt
- 1 - Nylon Strap

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